

**Prepared By:** Vinpac International's Quality Assurance Team

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This is a compliance document for circulation to customers, manufacturers and suppliers. Please make sure the appropriate people in your company are given a copy of this document.

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## **Purpose**

The purpose of this specification is to ensure that supplied wooden bins are capable of being used at Vinpac's sites.

## **Guidance**

Our experienced staff members are available to answer any queries regarding the content of this specification.

All queries regarding the requirements of this specification should be directed through the customer's Account Manager.

## **Responsibility**

Customers must ensure that wooden bins are manufactured with reference to the information contained in the specification.

## **Requirements**

Bins require industry standard 2-way fork lift and pallet jack entry points.

External measurements shall not to exceed 1170 mm (length) x 1120 mm (width) x 780 mm (height).

Bins must be capable of safely carrying the MET load weight requirements.

To ensure bins are fit for purpose, the construction criteria are as follows:

- Bins must be designed and rated for vertical stacking up to 6 bins high.
- Only seasoned timber with no critical defects can be use.
- Capacity of minimum 1000 kg.

- No missing or damaged boards.
- No rough sawn timbers.
- No fungus or mould to be present.
- Must be pest free and dirt free.
- No dangerous chemicals to be present in the timber.
- No protruding nails or splinters.
- Any fungicide used to treat bins to prevent mould should not pose any damage or health risks to people or product.

### **Packing and Delivery**

Detailed information on the packing and delivery of dry goods is contained in SU-009 – Vinpac Specification - Dry Good Packaging and Delivery Requirements.

### **References**

Winemakers Federation of Australia - Wine Packaging guidelines November 2012  
[www.wfa.org.au](http://www.wfa.org.au)